

**Hand Taps, *non-serial form***

Unified Extra Fine thread ANSI B 1.1

Maschi a mano, *versione conica*

filettatura unificata, serie extra-fina ANSI B1.1

**ISO 529****HSS-G****Tol. 2B****UNEF**

Nominal Diameter D	L 1	L 2	D 2	□	Art.-No.
UNEF 1/4 x 32	66	19	6.3	5.0	83821
UNEF 5/16 x 32	72	22	8.0	6.3	83822
UNEF 3/8 x 32	80	24	10.0	8.0	83823
UNEF 7/16 x 28	85	25	8.0	6.3	83824
UNEF 1/2 x 28	89	29	9.0	7.1	83825
UNEF 9/16 x 24	95	30	11.2	9.0	83826
UNEF 5/8 x 24	102	32	12.5	10.0	83827
UNEF 3/4 x 20	112	37	14.0	11.2	83829
UNEF 7/8 x 20	118	38	16.0	12.5	83831
UNEF 1" x 20	130	45	16.0	14.0	83833

Application:**for general use**

- non abrasive material up to 900 N/mm²
- unalloyed and low alloyed steel
- for through and blind holes
- for thread cutting by hand

How to order/esempio come ordinare:

UNEF 1/4 = 83821
UNEF 1/4, No. 1 = 83821-1
UNEF 1/4, No. 2 = 83821-2
UNEF 1/4, No. 3 = 83821-3

Applicazione:**per uso universale**

- Materiali con buona truciabilità fino a R 900 N/mm²
- Acciaio non legati e scarsamente legati
- Fori passanti e ciechi
- Uso manuale

