



YELLOW RING-Machine Taps

metric ISO-thread DIN 13

Maschi a macchina con collarino giallo

filettatura metrica ISO DIN 13



DIN 371/376 Form C/40° RSP HSS-E

| Nominal Diameter D | L 1 | L 2 | D 2 | ∅ | Art.-No. | € |
|-------------------------------|-----|-----|------|-----|----------|-------|
| M Tol. ISO2/6H DIN 371 | | | | | | |
| M 3 x 0.5 | 56 | 6 | 3.5 | 2.7 | 36526 | 10,70 |
| M 4 x 0.7 | 63 | 7 | 4.5 | 3.4 | 36530 | 10,70 |
| M 5 x 0.8 | 70 | 8 | 6.0 | 4.9 | 36534 | 11,70 |
| M 6 x 1.0 | 80 | 10 | 6.0 | 4.9 | 36538 | 11,70 |
| M 8 x 1.25 | 90 | 14 | 8.0 | 6.2 | 36542 | 13,50 |
| M 10 x 1.5 | 100 | 16 | 10.0 | 8.0 | 36546 | 20,00 |
| DIN 376 | | | | | | |
| M 12 x 1.75 | 110 | 18 | 9.0 | 7.0 | 36550 | 26,00 |
| M 14 x 2.0 | 110 | 20 | 11.0 | 9.0 | 36554 | 28,00 |
| M 16 x 2.0 | 110 | 22 | 12.0 | 9.0 | 36558 | 31,00 |

SET

| | | | | | | |
|----------|--|--|--|--|-------|--------|
| M 3 - 12 | M 3-4-5-6-8-10 (DIN 371), M 12 (DIN 376) | | | | 47860 | 103,00 |
|----------|--|--|--|--|-------|--------|

UNC

| | Tol. 2B | DIN 371 | | | | |
|---------------|---------|---------|-----|-----|-------|-------|
| UNC 1/4 x 20 | 80 | 13 | 7,0 | 5,5 | 36580 | 13,80 |
| UNC 5/16 x 18 | 90 | 14 | 8,0 | 6,2 | 36581 | 16,60 |
| UNC 3/8 x 16 | 100 | 16 | 9,0 | 7,0 | 36582 | 18,20 |
| UNC 7/16 x 14 | 100 | 17 | 8,0 | 6,2 | 36583 | 23,00 |
| DIN 376 | | | | | | |
| UNC 1/2 x 13 | 100 | 20 | 9,0 | 7,0 | 36584 | 23,00 |

Application:

Aluminium-alloys, long chipping

- for blind holes
- with 2 flutes

Applicazione:

Alluminio, truciolo lungo

- per fori ciechi
- A 2 scanalature

