

**Machine Taps, *Left Hand***

Unified thread ANSI B1.1

Maschi a macchina, *filetto sinistro*

filettatura unificata ANSI B1.1

≈ **DIN 371/376****Form C/35° SP****HSS-E****Tol. 2B****UNC/UNF**

Nominal Diameter D	L 1	L 2	D 2	☒	Art.-No.	€
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UNC ≈ DIN 371

UNC Nr. 6 x 32	56	7	4.0	3.0	74212	16,10
UNC Nr. 8 x 32	63	8	4.5	3.4	74213	16,10
UNC Nr. 10 x 24	70	10	6.0	4.9	74214	16,10
UNC 1/4 x 20	80	13	7.0	5.5	74216	16,10
UNC 5/16 x 18	90	14	8.0	6.2	74217	20,00
UNC 3/8 x 16	100	16	9.0	7.0	74218	22,10

≈ DIN 376

UNC 7/16 x 14	100	17	8.0	6.2	74248	27,10
UNC 1/2 x 13	110	20	9.0	7.0	74249	27,10
UNC 9/16 x 12	110	20	11.0	9.0	74250	40,00
UNC 5/8 x 11	110	22	12.0	9.0	74251	40,00
UNC 3/4 x 10	125	25	14.0	11.0	74252	80,00
UNC 7/8 x 9	140	27	18.0	14.5	74253	97,00
UNC 1" x 8	160	30	20.0	16.0	74254	110,00

UNF ≈ DIN 371

UNF Nr. 10 x 32	70	10	6.0	4.9	76215	16,10
UNF 1/4 x 28	80	10	7.0	5.5	76217	16,10
UNF 5/16 x 24	90	10	8.0	6.2	76218	20,00
UNF 3/8 x 24	100	10	9.0	7.0	76219	22,10

≈ DIN 376

UNF 1/2 x 20	100	13	9.0	7.0	76232	27,10
UNF 9/16 x 18	100	15	11.0	9.0	76233	40,00
UNF 5/8 x 18	100	15	12.0	9.0	76234	40,00
UNF 3/4 x 16	110	17	14.0	11.0	76235	80,00
UNF 7/8 x 14	140	17	18.0	14.5	76236	97,00
UNF 1" x 12	150	20	20.0	16.0	76237	110,00
UNF 1" x 14	150	20	20.0	16.0	76238	110,00

Application:**for general use**

- non abrasive material up to 900 N/mm²
- unalloyed and low alloyed steel
- for blind holes

Applicazione:**per uso universale**

- Materiali con buona truciolidità fino a R 900 N/mm²
- Acciaio non legati e scarsamente legati
- per fori ciechi

